Economic Mission Henan – Luxembourg

Silk Road in the Air - Testimonial





CTI Systems – Solutions for Excellence



Company Overview



Handling Specialist Heavy and Bulky loads

200 employees mostly engineers

Located at Luxembourg since 1962

Average order income 60 million € per year



Added Value

- Experts in heavy & bulky loads
- All engineering capabilities in-house
- General Contracting
- 'State of the art' technologies
- Smart automated plants
- 60 years of proven expertise







Strategic Industries & Applications





Aviation
OEM & MRO,
Air Cargo handling (ULD)





Intralogistics
Steel & Aluminium
Foil & Paper





Surface treatment Commercial vehicles

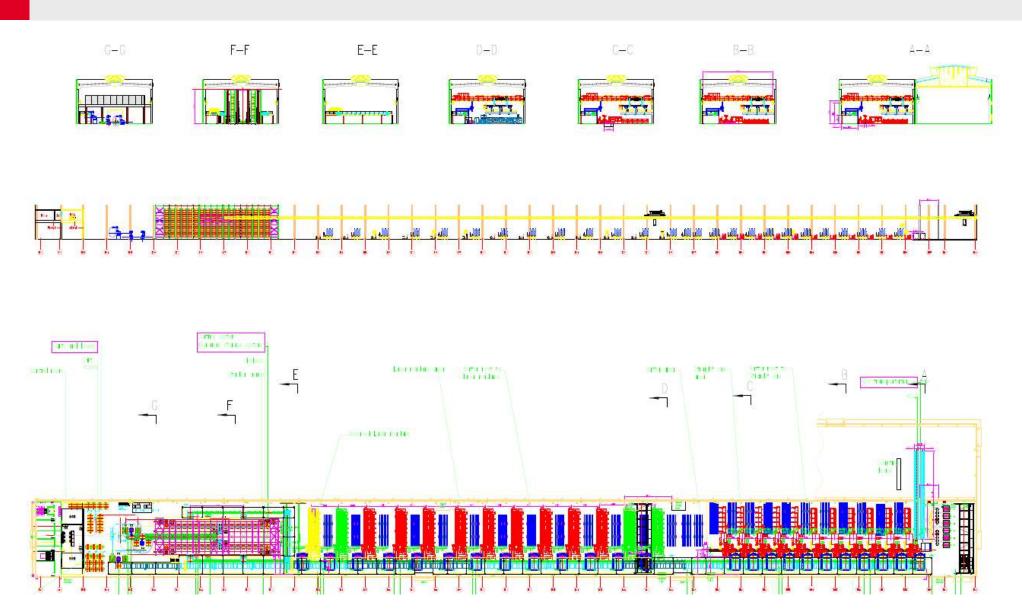


- Yutong is the biggest Bus manufacturer in the World
- First contacts for refurbishment of Plant 2 in 2013
- Concepts developed together from 2014 till 2017
- Reference visits in Europe in 2015 and 2017
- First Contract for Plant 2 in January 2018

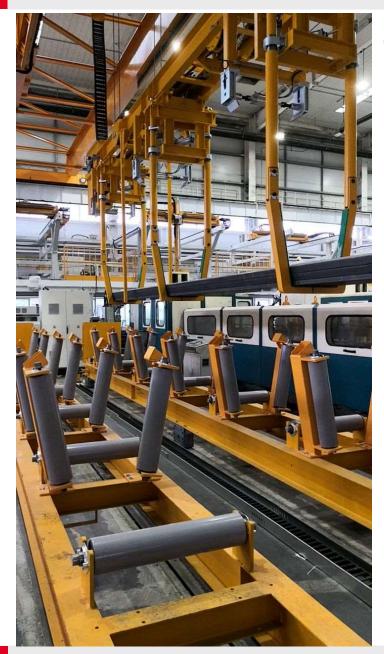
Automated Crane System for Pipe Handling and Storage in Sawing Hall

- Floor Conveyers
- Handling Cranes
- Storage System
- Automation









Crane & Floor Conveyer in installation

Gripper before shipment by Air Cargo





- Yutong plan to built a new plant for 300 Busses/day
- Engineering Workshops for Plant 3 project started in 2017
- Ongoing concept development for Plant 3 planned till mid of 2019
- Contracts for Plant 3 expected starting Automn 2018

				•		0					
Area	Installation	Quotation	Priorit	Next steps	Estimating	g Handling interface	Weight	Length [mm]	Width [mm]	Height [mm]	Cycle time or Input/Output data
Assembly	Central Buffer before Final Assembly Line	11		110000000		Skid Buses	9 tons + features	12000	2600	4000	
											10min for 2 lines
	AGV for engines/bridge/axle handling					Skid engine/bridge/axle	2,5 tons including features				12min for 4 lines
	Pre-Assembly Buses 12m					Skid 12m Buses	12 tons including features	15000	5000	3800	
											10min for 2 lines
	Pre-Assembly Buses 8-10m	107328	3 4	4	JSS	Bus body	12 tons	10000			12min for 4 lines
	Storage system floor panel							9000	2500	15	
Welding							Loaded skid: 10700 kg		c-surfrages		
	Conveyor/buffer skid welding		-			Welding Skid	Empty skid: 1700 kg	11000	2000	600	10min
	Monorail system for side/rear/front/roof walls	107329	9			Side/rear/front/roof walls	<1ton	depends of parts type to be transported			10min
	AGV for Axle welding line					Welding table	6 tons	5000	2600	1800	10min
	Monorail system for Axle Tree delivery line					Tree	<1ton	2600	1500	1800	10min
	Storage of Welding tables					Crane	6 tons	12000	3500	700	
Painting							Loaded skid: 10700 kg				22020
	Conveyor through Paint Shop					Painting Skid	Empty skid: 1700 kg	11000	2000	600	3,7min
				1) Validate concept/ performance Rackstacker							
				2) Integration environment/connections							
				3) Establish Technical Spec							
	HBW and interface conveyors for painted parts	107515		2 4) Budget	JPU	Painting Skid					
				1) Establish concept / lay-out							
	HBW and interface conveyors for painted chassis	407534		2) Establish Technical Spec	JPU	Chassi Skid					
	HBW and Interface conveyors for painted chassis	107531		2 3) Budget	JPU	Chassiskid	Loaded skid: 10700 kg				
	Buffer after painting and connection to Assembly line					Painting Skid	Empty skid: 1700 kg	11000	2000	600	3,7min
	i i i			1) Establish Concept/Lay-out		Ĭ					
				2) Seting up Cooperation CN SPR			Loaded skid: 10700 kg				
E-coating	E-coat line	107533	3	3) Concept by Rolf	MGS	E-coat skid	Empty skid: 1700 kg	11000	2000	600	3,7min
			7	1) Lay-out Connections to Welding/E-coat							
				2) Establish Technical Spec		101.1					
	HBW and interface conveyors for bodie in withe	107516	5 3	2 3) Budget	JPU	E-coat skid					
	·		1								Max. input weight = approx. 1200
				1) Establish Technical Spec							tons/day
				2) Validate lay-out							Max. output weight = approx. 1300
Profile sawing	Storage system & Saw delivery & Kitting Supermarket	106353	3	1 3) Budget	JPU	Racks	1500 kg + racks	10000	1000	750	tons/day
											Max. input weight = approx. 41
											tons/day
						al d					Max. output weight = approx. 41
Chassis beam logistics	Storage system & Punching machines delivery					Racks	4256 kg	120	464	332	tons/day
	Crane system and in&outfeed conveyors Thinplat	107532	2 !	Waiting info	JPU	Pallet					
Punching Hall	HBW for stamping parts	107534	1 !	Waiting info	JPU	skid					
	Thick sheet distribution center	107462	2			Pallet					·
Sheet cutting Hall	Thin sheet distribution center	10746	3			Pallet					



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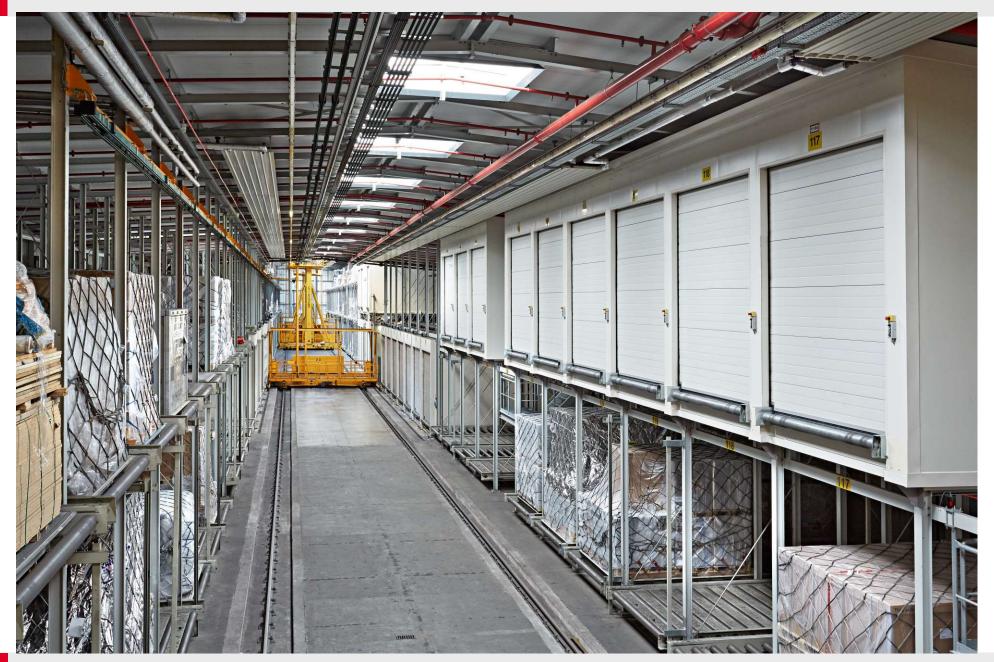
Maintenance Hangar

- Personal Safety devices
- Docks
- Cranes





Luxair CARGO – CTI Systems





Luxair CARGO – CTI Systems





Luxair CARGO – CTI Systems

Automated Air-Cargo Center

- High Bay Warehouse
- Temperature Controled Storage Places
- Loading Docks
- WMS Software







Solutions for Excellence

Thank You

