# **FLANDERS MAKE**

### JOINING FORCES FOR A NEXT GENERATION MANUFACTURING INDUSTRY IN FLANDERS

Economic trade mission of the Grand Duchy of Luxembourg to Flanders 24th November 2016



# **EcoMechatronics : smart machines, new applications**

## FLEMISH INDUSTRY MOTOR OF THE ECONOMY

- ▲ 15% of the total added value in Flanders
- ▲ 80% Flemish export
- ▲ 80% private R&D spending in Flanders
- ▲ Higher productivity growth (Belgium 1995-)

Industry: +2.02% annually

Economy: +0.76% annually

- Indirect job creation
- High and low-skilled employment

# **Megatrends and manufacturing**

▲ changing **demographics** (growing world



- ▲ globalisation and future markets
- ▲ scarcity of **resources** (energy, water, other commodities)
- ▲ the challenge of **climate change** (increasing CO2, global warming, ecosystem at risk)
- ▲ dynamic **technology and innovation** (ICT and virtualisation, technology diffusion, the age of life science, ubiquitous connectivity, sensing and digitalisation)
- ▲ global knowledge society (know-how base, gender gap, war for talent, multiplication of data and information)



mass customisation (personalised customisation)



## How to maintain/increase our manufacturing capacity

#### ECOSYSTEM, HOLISTIC APPROACH OF MANUFACTURING IN FLANDERS



# **Mission Flanders Make**

To strengthen the **long-term international competitiveness** of the Flemish manufacturing industry by carrying out **excellent**, **industry-driven**, **pre-competitive research** in the domains of

- ▲ Mechatronics
- Product development methods
- Advanced manufacturing technologies



Aiming at **product & process innovation** for the **vehicles, machines** and **factories** of the future

# What : Valley of death in Research & Innovation



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## Bridging the "Valleys of Death"



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# Joining forces, growing stronger! 9

## **Flanders Make**



## **Flanders Make: strategic priorities**



green vehicles



Smart interconnected machines



#### Agile production

Technology competences

Infrastructure based services

# **Research programs**



Clean energy-efficient motion systems

Smart monitoring systems

Autonomous systems

Intelligent product design methods

Smart and lightweight structures

Additive manufacturing for serial production





Manufacturing for high precision components

Agile & human-centered production and robotic systems



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# **COOPERATIONS POSSIBILITIES** & INNOVATION RESULTS



# **Cooperation possibilities**

## ▲ Bi-lateral contracts with Industry

- ▲Use of FM infrastructure for testing and validation
- ▲Contract research using Flanders Make competences
- ▲Government funded
  - ▲Contract research within R&D projects
- ▲ Flanders Make funded
  - ▲ICON projects (generic problems with valorisation on industrial cases)

▲SBO projects (user group participation, use case contribution)

# **Cooperation possibilities**

▲ Bi-lateral contracts with Industry

- ▲Use of FM infrastructure for testing
- ▲Contract research using Flanders Make network competences



# **Cooperation possibilities**

## ▲ Bi-lateral contracts with Industry ▲Use of FM infrastructure for testing





## **Valorisation results**



#### Optimal gearshift control















# DUCO

Autarkic valve for air ducts

# Design For Manufacturing (production of components) and Assembly (assembly components)

- ▲ This allows to:
  - Recognize manufacturability and assembly issues early – during conceptual phase
  - ▲ Shorter time to market
  - Reduce costs and improve quality through design leverage



## **Results: industry case**

number of changed drawings after launch related to manufacturing and assembly issues

total number of initial drawings



# INDUSTRY 4.0 @ FLANDERS MAKE



# The 4th Industrial Revolution - "Industry 4.0"



Mechanical automation

# **Everything gets smart(ER)**

#### **Smart phones**

#### Smart Homes





#### **Smart Factories**



# How to cope with trends and challenges? Sustainable growth



## Change



# **A FROM INDUSTRY 3.0 TO INDUSTRY 4.0**

▲ Industry 3.0: Automatisation

Use of electronics and IT in production environment for further automisation

- Standardized products
- Batch production
- Periodic production planning
- Periodic market perdictions based on highlevel data
- Random quality checks and control
- Periodic reprogramming of machines
- Computer Aided Design (CAD) used for the design of factories

▲ Industry 4.0: Digitisation

Autonomous production at the highest level of granularity

- Individual production
- > Custom made products
- > Continuous adaptation of production
- Real-time prediction based on all available data
- > Permanent quality control of all products
- > Continuous learning of machines
- Complete virtueal simulation of factories

# **A** WHY INDUSTRY 4.0? CHALLENGES

- ▲Flexible and efficient, aimed at customer specific manufacturing with lotsize 1 (at series cost)
- ▲More focus on customer requirements
- ▲New revenu form services and new business models
- ▲ Flexible cooperation in production networks
- ▲Quality improvement
- ▲Reduction of cost of quality (first time right)
- ▲Shorter leadtimes
- ▲Higher flexibility
- ▲Lower total cost (by elimination/reduction/...)

# **A** THE TECHNOLOGICAL DRIVERS BEHIND INDUSTRY 4.0

- ▲ Cyber Physical Systems
- ▲ Internet of things, services and people (IOT)
- ▲ Virtualisation

# **A** SMART MACHINES





No need for upwards communication







▲ Man as CPS - Human-centered production systems

▲ **People skills**, life long learning and education (technology acceptance and work design)

**A** New employment relations

## CONCLUSION: THE FUTURE OF MANUFACTURING

# The manufacturing industry matters! Flanders Make, a catalyst in the transformation of the manufacturing industry in Flanders

- ▲ The future is in high specialization, open innovation and becoming smarter, greener, faster and highly interconnected (industry 4.0)
- Flanders can be world class in specialised technologies and in innovation-driven B2B niche markets

# THANK YOU



